

MSDS Name: HOLDENBOND Metal Assembly Paste

Manufacturer Name: Apex Sealing Technologies Pte Ltd.

Stock No.: HB

Components:

Metal Assembly Paste

PRODUCT AND COMPANY IDENTIFICATION

Product Name: Metal Assembly Paste

Product Code:

Manufacturer Name: Apex Sealing Technologies Pte Ltd.

MSDS Revision Date: 1/07/2014

Emergency telephone number: +65 965 23324

COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	
MoS2 Powder	68649-12-7,multiple	>65
Titanium	1317-33-5	>15
Other Ingredients		>20

No ingredients are known to be hazardous under normal usage.

HAZARDS IDENTIFICATION

Emergency Overview: WARNING! Potential Sensitizer. Irritant.

Primary Routes of Exposure: Eyes. Skin. Inhalation. Ingestion.

Potential Health Effects:

Eye Contact: Can cause moderate irritation, burning sensation, earing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and Permanent injury..

Skin Contact: Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident on exposures to this material.

Inhalation: Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals.

Ingestion: Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.

Chronic Health Effects: Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction

Signs/Symptoms: Overexposure can cause headaches, dizziness, nausea, and vomiting.

Target Organs: Eyes. Skin. Respiratory system. Digestive system.

Aggravation of Pre-Existing Conditions: Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

FIRST AID MEASURES

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
Skin Contact:	Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

FIRE FIGHTING MEASURES

Auto Ignition Temp :	Not determined.
Flash Point:	>400°F (204.4°C)
Flash Point Method:	Pensky-Martens Closed Cup
Lower Explosive Limit (LEL)	Not determined.
Upper Explosive Limit (UEL)	Not determined
Extinguishing Media:	Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material
Protective Equipment:	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
Unsuitable Media:	Water or foam may cause frothing.

ACCIDENTAL RELEASE MEASURES

Personal Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Spill Cleanup Measures:	Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8.
Environmental Precautions:	Avoid runoff into storm sewers, ditches, and waterways.
Other Precautions:	Pump or shovel to storage/salvage vessels.

HANDLING AND STORAGE

Handling:	Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
Storage:	Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use.
Hygiene Practices:	Wash thoroughly after handling.
Special Handling Procedures:	Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding / flame cutting operations and to protect against dust during sanding / Grinding of cured product.

EXPOSURE CONTROLS, PERSONAL PROTECTI

Engineering Controls:

Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

Skin Protection Description:

Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data

Eye/Face Protection:

Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

Respiratory Protection:

A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

Other Protective:

Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

Silicon:

Guideline OSHA :

OSHA PEL-TWA 15 mg/m³

: Notes

Only established PEL and TLV values for the ingredients are listed below.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State/Appearance:

Paste.

Color:

Black.

Base

Non Soap

Base Oil

Synthetic

Solid Lubricant

Moly , Proprietary

Solubility

Insoluble in water

Temperature range as a solid lubricant

>450 deg C

STABILITY AND REACTIVITY

Chemical Stability

Stable under normal temperatures and pressures.

Conditions to Avoid:

Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Heating resin above 300 F in the presence of air may cause slow oxidative decomposition.

Incompatibilities with Other Materials:

Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (especially primary and secondary aliphatic amines).

Hazardous Polymerization:

Not reported.

TOXICOLOGICAL INFORMATION

On the Skin : No irritant effect

On the eye: No irritant effect

Sensitization: No Sensitization effect know

Additional toxicological Information:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

ECOLOGICAL INFORMATION

Ecotoxicity: No eco toxicity data was found for the product.
Environmental Fate: No environmental information found for this product.

DISPOSAL CONSIDERATIONS

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Dispose the material in accordance with local, state and federal regulations.

TRANSPORT INFORMATION

DOT Shipping Name: Non regulated.
DOT UN Number: N/A
DOT Hazard Class: Not applicable.
DOT Packing Group: Not applicable.

REGULATORY INFORMATION

Contents of the MSDS comply with the above standards

ADDITIONAL INFORMATION

MSDS Revision Date: 01/07/2014

Disclaimer: "This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment."